



NMi international WIM standard

Cock Oosterman

NMi Certin

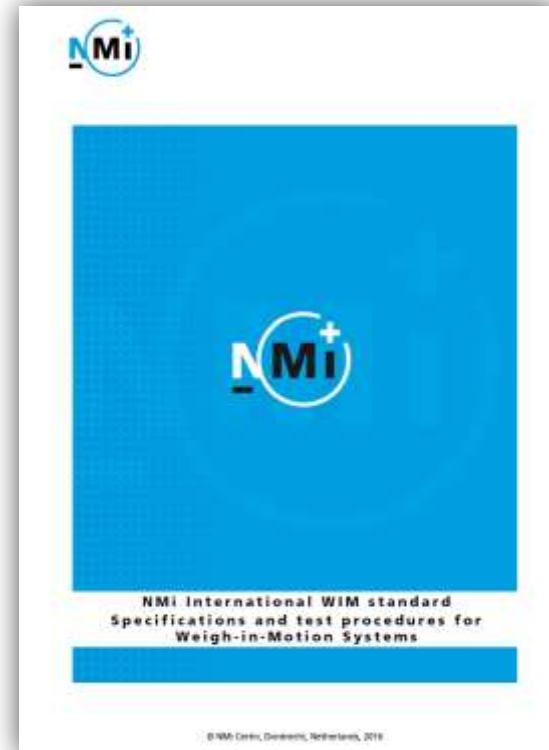
Hans van Loo

Corner Stone Int.



Topics

- Introduction
- WIM Standard
 - Background
 - Content
 - Test Procedures
- Implementation
 - 3 Elements
 - Data Quality Management
 - Type Approval Procedure



Introduction



Independent, Test, Inspection, Calibration and Certification Institute

- 1000 years of experience in Global Legal Metrology

Certification & Acceptance

- World wide Certification (OIML)
- European Approvals (CE)
- National Approvals (Enforcement)



Background

Legal Applications: Direct Weight Enforcement and Tolling by Weight

Metrology: The measurements of the Weigh-In-Motion systems are used directly as basis for fine/fee.

Benefits: Most efficient way of weight enforcement and tolling by weight without any impact on the traffic flow

Guarantee: All issued fines/fees must be justified, hence all measurements should always be within specification.



Background

- 3 International Standards
 - COST-323, ASTM-E1318, OIML-R134
 - Each with own purpose and (dis-)advantages
 - Parts used in tenders
 - None for legal applications at high speeds
- Many National Standards
 - All different
 - Often not practical
 - Limitation for new applications
 - Barrier for market access



Background

NMi WIM Initiative (2016)

- Scope:
 - Automatic WIM-systems.
 - High Speed and Low Speed
 - Performance Requirements
 - Minimum Testing Procedures
- Application:
 - Technology Independent
 - Legal and Statistic Applications
 - International use, free of charge



Background

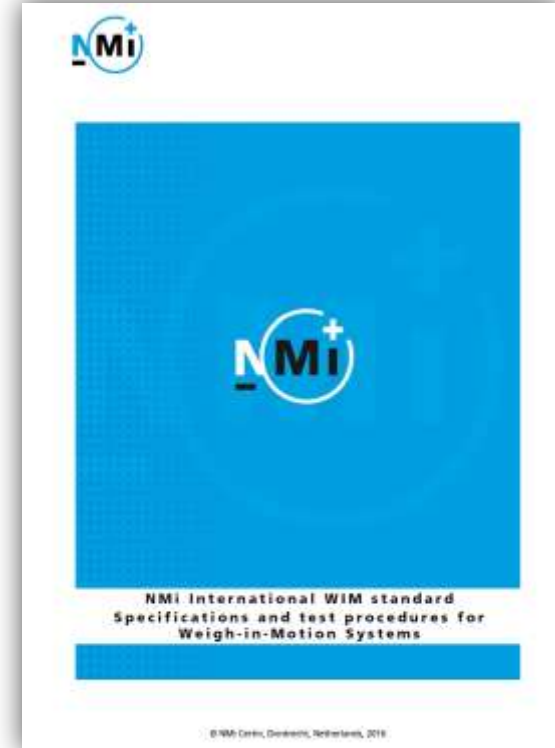
NMI WIM Initiative

- International Expert Group:
 - Different Manufactures
 - Different Technologies
 - Legal Metrology
 - > 100 year experience
- Balance between:
 - Theoretical requirements
 - Practical conditions



Content of Standard

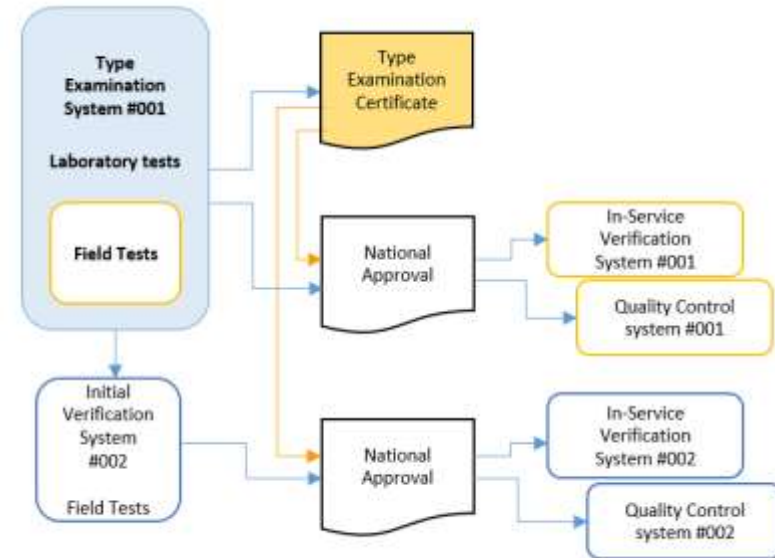
- Operating Conditions:
 - Ranges for: Speed, Temperature Humidity, EMC, Mains Variation
- Technical Requirements:
 - Vehicle Record, Completion Rate
 - Time + Speed Recording
 - Length Measurement
 - Vehicle Classification
- Weighing Requirements:
 - Accuracy Classes, eg. L(5) S(10)



Content of Standard

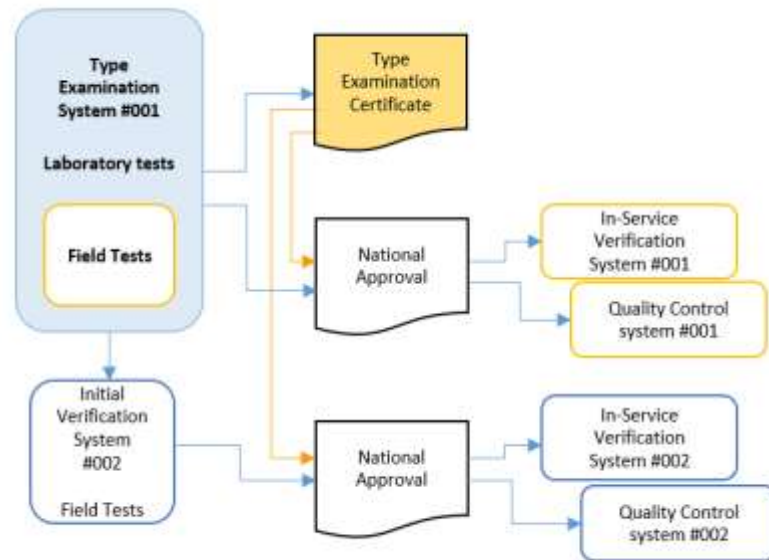
Test Procedures

- Legal Applications
 - 3 test levels
 - Independent Metrological Approval
 - Testing and Certification by NMI
 - or approved National Authority
- Statistical Applications
 - 2 Test levels
 - Relation between Buyer and Vendor



Content of Standard

- Type Approval:
 - New Type of System
 - Pre-approval
 - Laboratory Tests
 - Large Field Test (90 runs)
- Initial Verification:
 - After Installation
 - Medium Field Test (60 runs)
- In-service Verification:
 - After certain period
 - Small Field Test (30 runs)



Implementation

System Approval

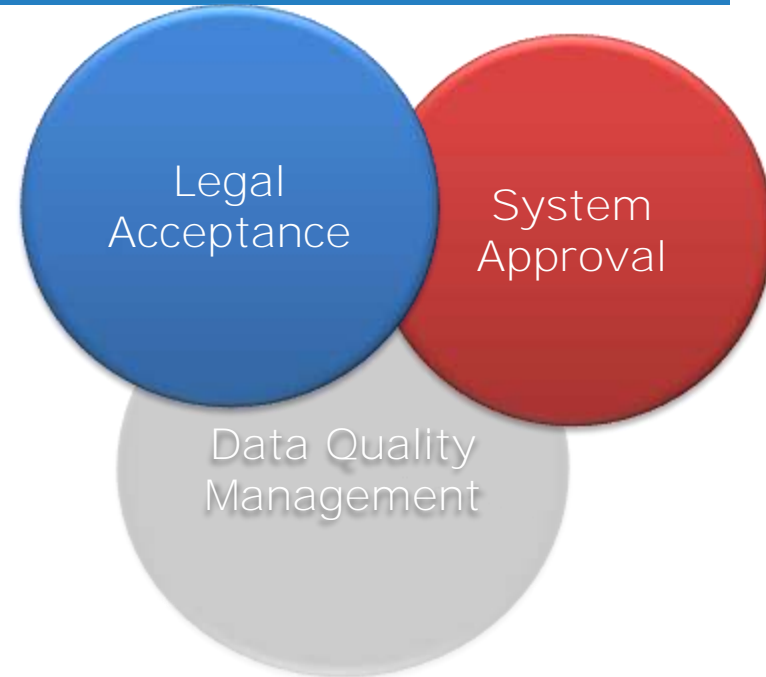
- Provides metrological reference
- Formal system testing & certification
 - Type Approval,
 - Initial Verification
 - In-Service Verification
- Based on international NMI standard



Implementation

Legal Acceptance

- Provides legal basis for use of WIM
- Requirements for:
 - System Accuracy & Reliability
 - System Operation & Maintenance (Data Quality Management)
- Included in National Legislation
 - Based on NMI Standard



Implementation

Data Quality Management

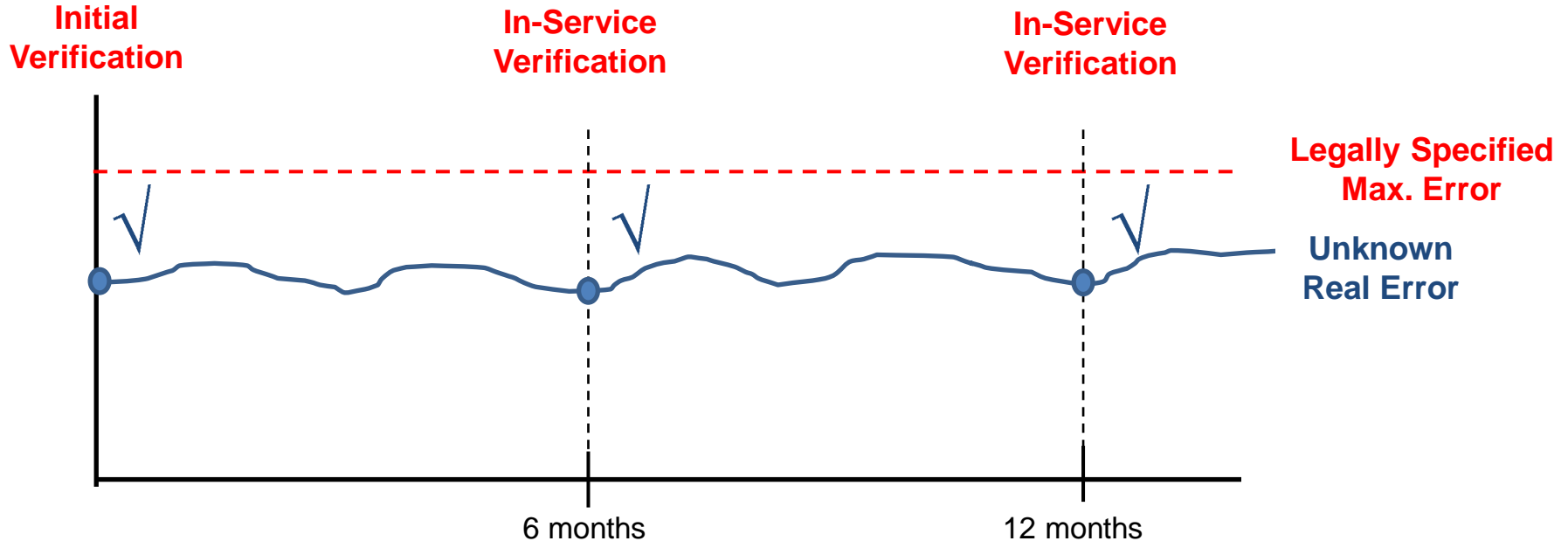
- Proof of operational stability
- Through combination of:
 - Continuous Checks
 - Maintenance
 - Calibration
- Included in the Quality System for the operation of the WIM system





Data Quality Management

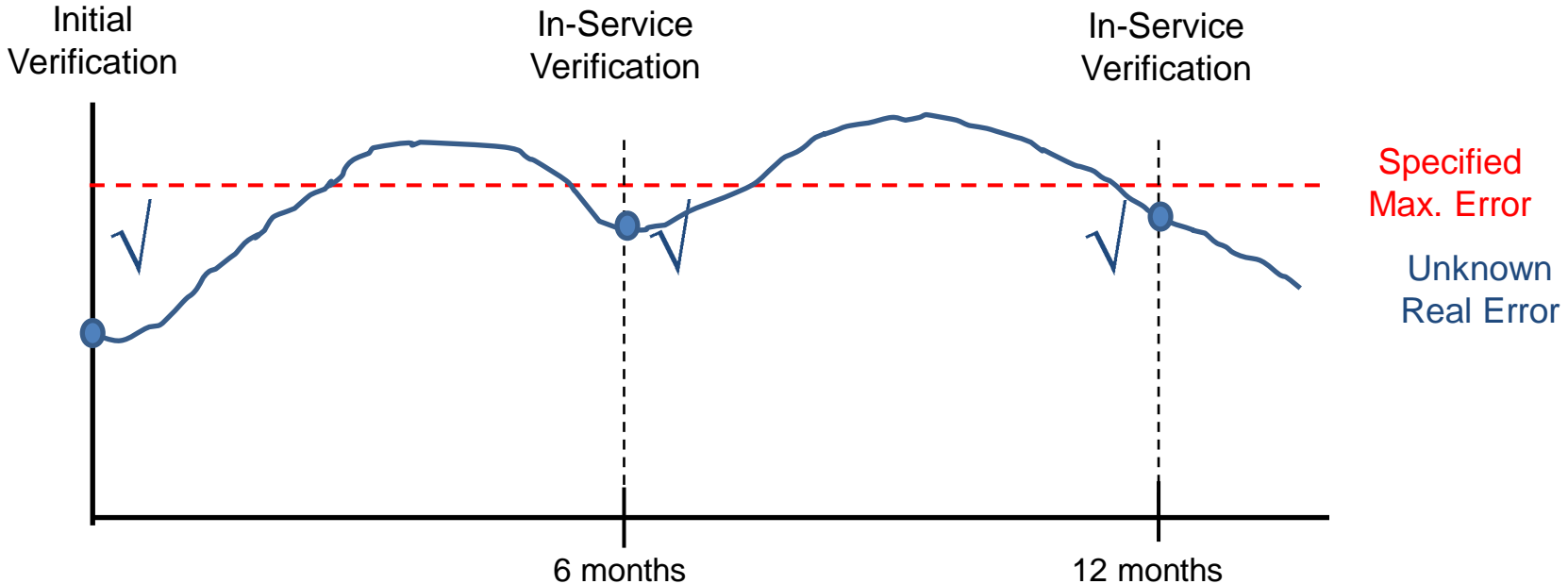
- Legal Acceptance and System Approval





Data Quality Management

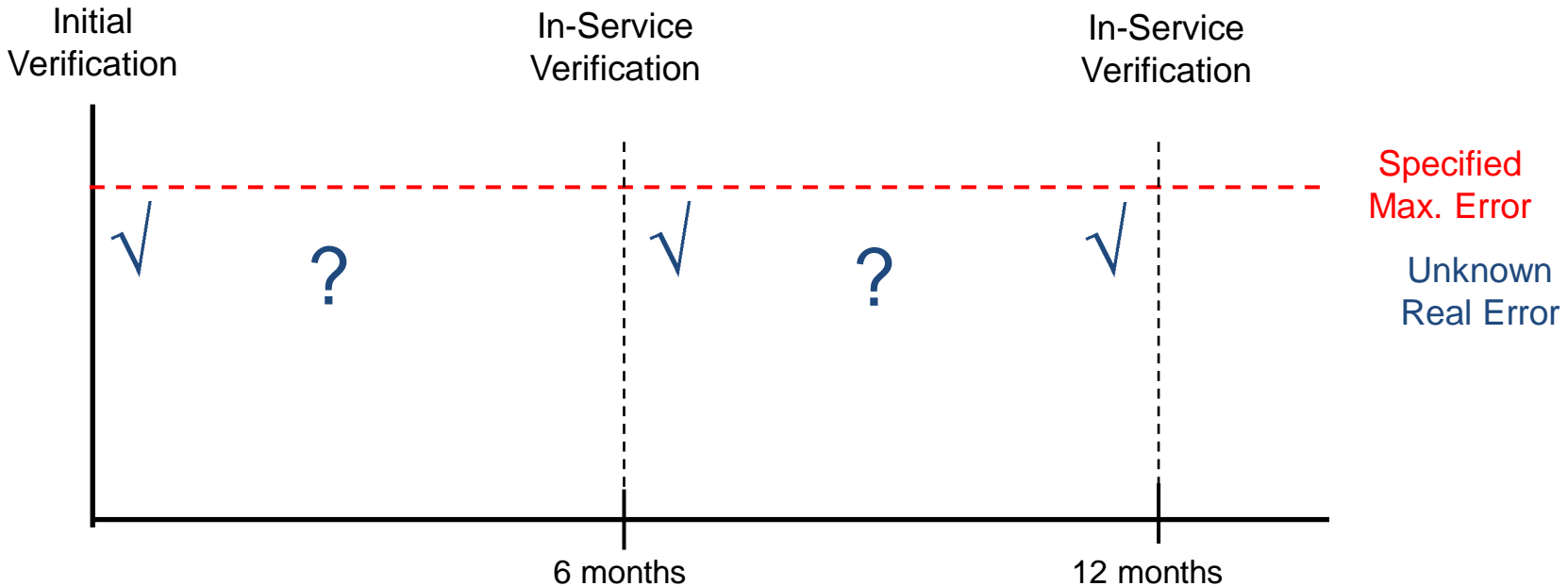
- Not always enough!





Data Quality Management

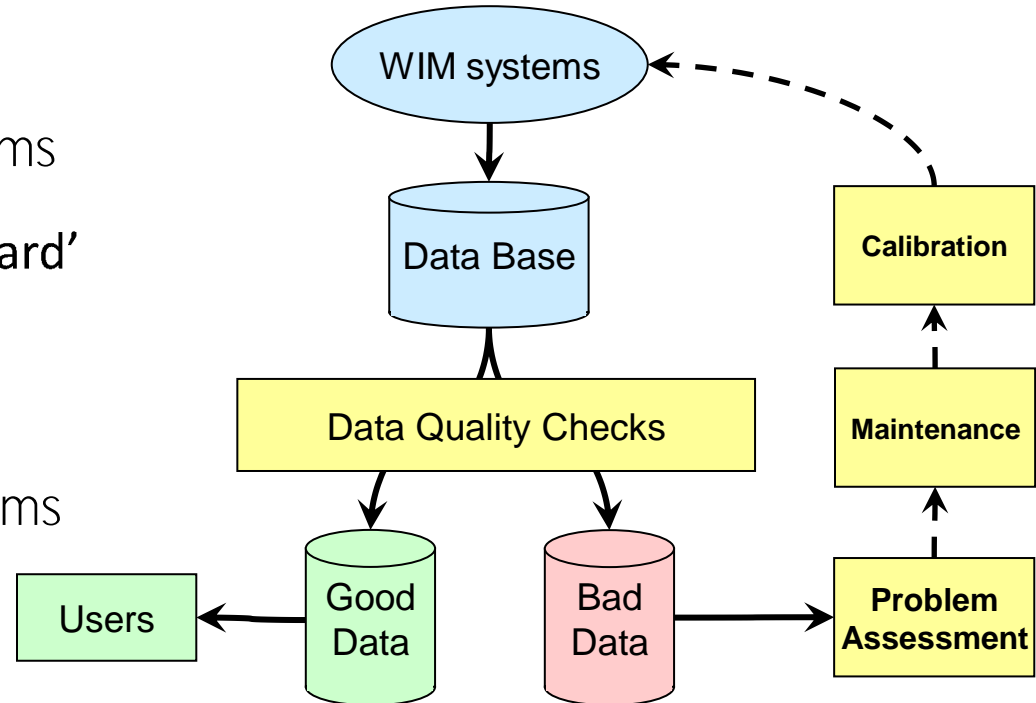
- What happens in between?



Data Quality Management

Purposes of DQM:

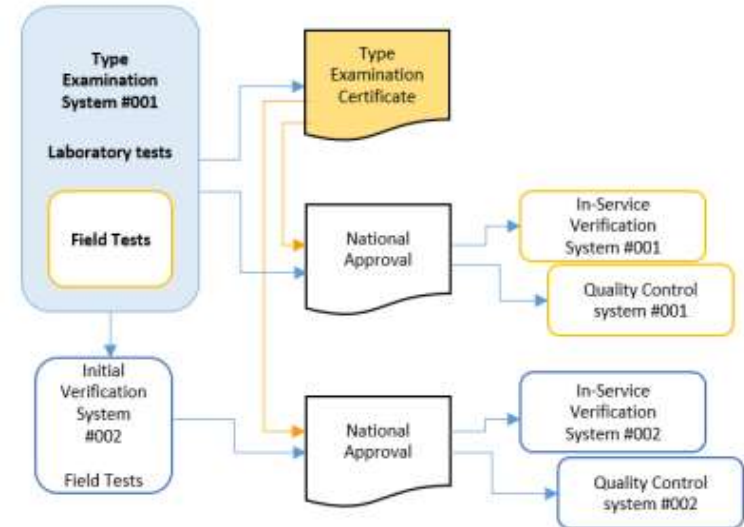
- to make sure the WIM systems continue to operate within **specifications in between 'hard'** system verifications.
- to provide input for maintenance, trouble shooting and calibration of the WIM systems



Type Approval Procedure

1. Pre-approval Fase

- Assessment of:
 - All existing documentation
 - Previous test results
- Determination of
 - Possible missing documentation
 - Acceptance of previous test results
 - Description of required Tests procedu
 - Planning of next Fases
 - Overview of Costs



Type Approval Procedure

1. Pre-approval Fase

2. Laboratory Tests

- At NMI Lab in Dordrecht or
- Approved National Lab
- Testing of:
 - Temperature + Humidity
 - Immunity to EMC, Mains variations
 - Hard- and Software Security





Type Approval Procedure

1. Pre-approval Assessment

2. Laboratory Tests

3. Field Tests

- At customer location
 - Organization by Customer
 - Supervision by NMI (or CSI)
- Testing :
 - 3 different test-trucks, fully loaded*
 - 30 runs each spread over speed range
 - Accepted if: No error > 0.5 * MPE

Application\Test	Type Approval	Initial Verification	In-Service Verification
Statistics	n.a.	2 Vehicles, 10 runs each Total: 20 runs	1 Vehicle, 10 runs Total: 10 runs
Legal	3 Vehicles, 30 runs each Total: 90 runs	2 Vehicles, 30 runs each Total 60 runs	2 Vehicles, 15 runs each, Total 30 runs

* For Weight Enforcement



More Information

Download at NMI website:

<http://www.nmi.nl/nmi-wim-standard/>

Or contact:

- Cock Oosterman: coosterman@nmi.nl
- Hans van Loo: hans.vanloo.int@gmail.com



Free to use!

